

**EMPIRE
MACHINERY**



JUNE 2022

**PRE-OWNED
MACHINERY**

**WE.
HAVE.
SOLUTIONS.**



Fabmaster 110 Ton Ironworker

- Model IW-110-SD
- Punching Capacity: 1.125" Round Hole through 1" ; 2" Round Hole through 9/16"
- Throat Depth: 20"
- Flat Shear Capacity: 24" x 5/8" or 14" x 1"
- Angle Shear Capacity: 6" x 6" x 9/16" @ 90 Degrees
3-1/8" x 3-1/8" x 3/8" @ 45 Degrees
- Round Bar Shear: 1-3/4"
- Square Bar Shear: 1-3/4" x 1-3/4"
- Notching: 2-1/2" x 3-1/2" x 1/2"



STK#9658
MORE INFO

▶ **\$37,750**

Modern Semi-Automatic Mitering Horizontal Bandsaw

- Model: W1824SSA
- Capacity: @ 90 Deg. 18" Round / 18" x 18" Square / 18" x 21" rectangle
- @45 Deg. 15.7" Round / 15.7" x 15.7" Square
- @60 Deg. 11" Round / 11" x 11" Square
- Blade Size: 1-5/8" x 0.050" x 210"
- Blade Speeds: 65 - 278 FPM
- Main Motor: 5 HP
- Electrics: 208/3/60
- Weight: 3635 lbs (approximate)



STK#9660
MORE INFO

▶ **\$15,500**

WWW.EMPIRE-MACHINERY.COM | 1.800.665.8089



Lockformer 16 Ga Pittsburgh Rollformer

Lockformer 20 Ga Buttonlock Rollformer

- Model: 16
- Serial #: 12264
- Capacity: 16 - 20 Ga Mild Steel
- Includes Drive Cleat Rolls - 20-26 Ga.
- Speed: 40-45 FPM
- Power: 3 HP - 230/3/60

- Capacity: 20 - 26 Ga Mild Steel
- Motor: 3 HP - 230/3/60
- New in 2018
- In great shape!

[MORE INFO](#)

STK#9940

\$8,995

STK#9986

\$9,995

DURMA Model IW55BDT 60 Ton Hydraulic Ironworker

STANDARD FEATURES

- Large Tables at All Working Stations with Side and Rear Gauging
- Material Holddowns at All Working Stations
- Quick Change Punch Holder with Wrench and Multiple Punch Adaptors
- Multiple Die Adaptors to Minimize Tooling Costs
- Swing Away Stripper Assembly
- Microswitch Guarding at Notching Station
- Adjustable Stroke Control at Every Working Station
- Dual Operator Allows for Two Persons to Operate Ironworker



STK#9773

[MORE INFO](#)



\$16,995

PRICE REDUCED



BERTRAM 12FT 1/4" MECHANICAL SHEAR

- Capacity: 12FT, 1/4" Mild Steel
- Front Operated Power Backgauge
- Electrics: 220V 3PH 60Hz
- Good Condition

STK#: 8849

\$9,995

JUST ARRIVED



JUST ARRIVED



SAMPSON 5FT x 1/4" POWER ROLLER

- Model: MRM-555
- S/N: 53288
- Electrics: 220V 3PH 60Hz
- Model MRM-555
- Roll Length: 61"
- Capacity: 1/4" Mild Steel
- Manually adjusted Pinch Rolls
- Main motor: 3.5 HP
- Electrics : 575/3/60

\$23,995

TIN KNOCKER 1016 HYDRAULIC DUCT NOTCHER

- Model: TK 1016
- Motor: 1/3 HP, 110v, Single Phase, 60Hz AC
- Capacity: 20 Gauge Mild Steel
- Speed: Variable Minimum 18 FPM
- Depth of notch range: 0 to 3/4"
- V is at 15 degrees
- Spacing: 3/4" to 1 7/16

\$7,695

20 GA BUTTON POWER LOCK FLANGER

- Capacity: 20GA
- Model: 20 BP PF
- Voltage: 110V 1PH 60Hz

\$7,495

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Iowa Precision 6 FT Ductomatic Coil Line

- 6 Underfed Coil Stations
- 16 Ga Capacity
- Left Hand "U" Layout
- Includes: Duplex TDF Rollformer, Insulmatic, Gripnail Pinspotter, Tie-Rod Punching
- Great Condition



▶ \$350,000



FOLLOW EMPIRE ON SOCIAL MEDIA



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FRESH CONTENT WEEKLY ON ALL YOUR METAL FABRICATION AND HVAC MACHINERY NEEDS!

JUST ARRIVED

HACO 12 FT x 240 Ton Press Brake



- Model: ERMS 36-220
- New in 2008
- 12' x 242 Ton Capacity
- ATS 9000 Control
- Electrics 575/3/60

STK#9648

\$74,995



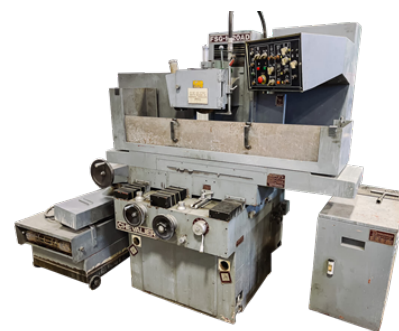
Engel Seam Closer

- Capacity: 26-16 Ga Mild Steel
- Motor: 5 HP
- Electrics: 440/3/60
- Cycle Time: 20 seconds (approx)
- Dimensions: 68" x 54" x 98"
- Weight: 1400 lbs



Sand Blast Cabinet & Catch Bin

- Model: P-3636-6
- S/N: 30583
- Cabinet Size: 36" x 36"
- Electrics: 115/1/60 - 15 Amp
- 600 CFM Pull-Thru Reclaimer
- Motor: 1 HP
- Like NEW



Chevalier Precision Surface Grinder

PRICE REDUCED

- Model: FSG-1020AD
- Serial #: 25124
- Includes Programmable Automatic Control
- Electrics: 208V 3PH 60Hz
- Good Condition

STK#9470

\$26,995

STK#9661

\$6,995

STK#: 7813C

\$6,995

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ARE YOU COMING?



FABTECH

JUNE. 14-16, 2022
TORONTO, ON

CANADA

EMPIRE WILL BE AT BOOTH #4050.
WE WILL BE SHOWCASING SEVERAL
PIECES OF MACHINERY INCLUDING..

EMPRO C220-3700
PRESS BRAKE



APEX EZ-SANDER



MARVEL IRONWORKER



NORLOK SURELOK III
CLINCHING MACHINE



COME SEE US & MAKE
SURE TO REGISTER [HERE](#)



Lockformer 24 Ga Pittsburgh Rollformer

- Capacity: 24 -28 Ga Mild Steel
- Includes Auto-Guide Flanging Att. and Floor Stand
- Power: 1/3 HP - 115/1/60



36" x 22 Ga Slip Rolls

- Capacity: 36" x 22 Ga Mild Steel
- Good Condition

STK#9963

\$695

STK#9899

\$3,795

50 Ton Shop Press

Model HPB-790
New in 2016
Table Travel: 15.94"
Piston Travel: 8.66"
Bending Length: 31.1"
Max. bend thickness: 1/4"
Power: 4 HP - 230/3/60
Includes Upper Punch & 4-Way Die



STK#9991

\$8,495

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HIGH QUALITY PARTS..WHEN YOU NEED THEM

NEED PARTS FOR YOUR MACHINE? MY NAME IS LORNE AND I'M THE PARTS MANAGER FOR EMPIRE MACHINERY.

WE SELL A VARIETY OF PARTS AND ACCESSORIES RANGING FROM SPOTWELDER TIPS AND TIP HOLDERS, PRESS BRAKE TOOLING AND FILM, PARTS FOR MOST COMMON HVAC MACHINES AND MUCH MORE.

GIVE ME A CALL AT 205-632-5273 ext 204 OR SEND AN EMAIL TO LORNE@EMPIRE-MACHINERY.COM AND I WILL MAKE SURE TO GET BACK TO YOU AS SOON AS I CAN.

Lockformer 8900

- c/w S Cleat, Drive Cleat & 20GA Pittsburgh
- Model: 8900
- S/N: 12408
- Electrics: 220V 3PH 60Hz

STK#: 9141 \$14,995

BUY. TRADE. CONSIGN.



**EMPIRE
MACHINERY**

HAVE EQUIPMENT YOU WANT TO UPGRADE OR GET RID OF?

WE CAN HELP

YOU CAN SELL YOUR MACHINE TO US, TRADE IT IN TOWARDS ANOTHER PIECE OF EQUIPMENT, OR YOU CAN PUT IT ON CONSIGNMENT AND LET US DO THE WORK FOR YOU!

**CALL
1.800.665.8089
FOR MORE INFORMATION**

With the stitch welder, a high-quality weld seam can be made without any adverse effect on the material to be welded. The electroplating remains undamaged, eliminating the need for expensive reworking, such as sealing or repainting.

- Model: VSTW-DI 40"
- S/N: 45289/A 40340
- Welding length min: 75 mm | 3" max: 1,000 mm, 40"/
- Welding diameter min: 75 mm | 3" max: 1,000 mm | 40"
- Material thickness: 0.4 - 1.0 mm | 0.016 - 0.04"
- Overlap: 6.0 mm (0.24")
- Copper wire min: 2.0 mm | 0.078" max: 5.0 mm | 0.196"
- Weld speed: 3 - 15 m/min | 10 - 49 ft/min (adjustable)
- Voltage: 440/3/60
- Amperage: 80 Amps
- Manufactured in 2018
- Excellent Condition
c/w Copper Wire

Spiral Helix 40" Stitch Welder



STK#9653

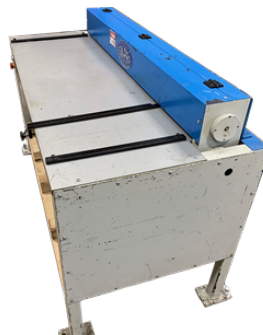
\$69,995



General 20GA 5 FT Duct Beader

- 5 Hardened Steel Bead Rolls (adjustable along the shaft for shorter duct lengths)
- Beads up to 5FT widths x 20GA Mild Steel
- Both Bead Rolls Powered
- Adjustable Bead Depth up to 3/16" deep
- Weight: Approx. 1,250lbs
- Motor: 1HP

STK#9745 \$6,995



EMPRO 5Ft Gang Slitter

- Model: SFS-548
- Capacity: 5 Slits in 26 Ga Mild Steel
- Max. Material Width : 48"
- Includes 5 sets of slitter knives
- Speed: 60 FPM (approx.)
- Dimensions: 72" x 48" x 52"
- Electrics: 1 HP 220V 1PH 60Hz

STK#9449 \$6,395



SIP 15KVA Foot-Operated Spotwelder

- 220V 1PH 60Hz
- S/N: G039

STK#9514 \$3,495

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